User:

Wednesday, 4/26/2006 3:30:03 PM

Linda Lacelle

Process Sheet

Customer Job Number

Estimate Number

: CU-DAR001 Dart Helicopters Services

: 26863 : 10311

P.O. Number This Issue

:NA

4/26/2006

Prsht Rev. First Issue

: 26450

: LANDING GEAR

Part Number

Drawing Name

: D2620

Drawing Number

 D2620 REV B : N/A

: 206 EXTRUSION BENDING

Project Number

Drawing Revision. :NA

Material Due Date : 5/15/2006

10 Um:

Each

Previous Run Written By

Checked & Approved By

Comment

: Est. D 02.07.26 Change Dwg to rev.B; Updated Location

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

D26001160 1.0

Extrusion Round 3" 206



Comment: Qty.:

1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Extrusion Round 3" 206

Pick:

Qty

Part Number D2600-1

Description

Extrusion Round 3"206

2.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Bend extrusion as per Dwg D2620 usingCNC Bending Machine program 206.A and Folio Ft008

2- Cut Fwd end of tube as per Dwg D2620 47

06-04-26



3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



4.0

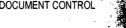


Identify and Stock

Location:



5.0





Comment: DOCUMENT

Inspection Level 21



(18)

Dart Aerospace Ltd

W/O:	<u>`</u>		WC	ORK ORDER CHANG	SES					
DATE STEP		PROCEDURE CHANGE			Ву	D	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	<u> </u>	PAR #:	Fault Cate	nory:	NCR: Y	es (No	DOA:	2	Date:△	(-/05/1)
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NCR:			WORK ORDI	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC			tion B	· · ·	Verifica		Approval	Approval
	J	Section A	Initial Chief Eng	Action Description Chief Eng	D	gn & ate	Section	1 C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No:	.	 PAR #:	Fault Category:	 NCR: Yes No	DQA:	Date:	
. *			<i>•</i>	QA: N/C	Closed:	Date:	

NCR:	STEP							
DATE		Description of NC		Corrective Action Section B	Verification			
		STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng
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NOTE: Date & initial all entries